



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

AVIC
AOG

D3299-3
Job Sheet 179455



Part No: D3299-3

Job Qty: 2 ea
2 ea

Part Name: Fitting



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 7/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV C IPP: A 04.10.04 New issue KJ/JLM IPP REV:B AS PER REV C 10-01-19 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		7/6/18	0.00	0.00	Start Up Machining-2		
100	CNC Lathe	2 pcs		7/6/18	0.00	1.58	Doosan		
110	QC	2 pcs		7/6/18	0.00	0.00	QC2 Machining-2		
120	QC	2 pcs		7/6/18	0.00	0.00	QC8 Machining-2		
130	Outsource	2 pcs		7/6/18	0.00	0.00	Outsource4		
140	Packaging	2 pcs		7/6/18	0.00	0.00	Packaging2		
150	QC	2 pcs		7/6/18	0.00	0.00	QC5		
160	Packaging	2 pcs		7/6/18	0.00	0.00	Packaging3-1		
170	QC21-SA	2 Ea		7/6/18	0.00	0.00	QC21		

Part Op 100 - Machine as per Folio FA452 and Dwg D3299 Check NPT THREAD WITH SAMPLE IN TOOLING RACK UNDER
Descriptions: D3299-1 FOLIO REV: _____ DWG REV: _____ Debur

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: 040559 Anodize as per Dwg D3299

Possible Supplier: TNM Paint Material release note is required

140 - Receive & Inspect for Damage & Mat'l Certs Ensure Material Release Note is attached

150 - QC5- Inspect part completeness to step on W/O

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6H1.000	6061-T6 Hexbar 1.00	3666 ft (.1833 ea)	90-Start up Operation	136684-.58

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6H1.000	0	6	0



Container No: S094126



Part: D3299-3

Job No: 179455

Serial No/Batch: S094126

Revision:

Inspector:

Exp Date:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

ifications

uld not be found.

Plex 6/19/18 11:44 AM Dart.lajeunesse.marie

DART AEROSPACE LTD		Work Order: 179455
Description: Fitting		Part Number: D3299-3
Inspection Dwg: D3299	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
1.00	+/-0.030	1.001	/			
Ø0.302	+0.005/-0.000	.304	/			
0.550	+/-0.010	.550	/			
0.63	+/-0.030	.615	/			
2.08	+/-0.030	2.074	/			
0.900	+/-0.010	.905"	/			
53°	+/-0.5°	53°	/			
0.476	-0.005/+0.000	.474"	/			
MOW for 9/16"-18	Min = 0.57088 Max = 0.5743	.571"	/			
0.200	+/-0.030	.201	/			
0.450	+/-0.010	0.450"	/			
0.10	+/-0.030	.102	/			before thread
Length of Engagement for 1/4 NPT 0.227	+/-0.010	.225	/			

Measured by: JL	Audited by: Bp	Preliminary Approval:
Date: 18-7-19	Date: 18-07-19	Date:

Rev	Date	Change	Revised by	Approved
A	04.09.17	New Issue	KJ/JLM	
B	05.05.25	-0.005/+0.000 added to 0.476	KJ/JLM	
C	08.07.23	Dwg Rev updated	KJ/DD	
D	08.10.24	Tolerances updated	KJ/DD	
E	12.07.31	Dwg Rev updated	KJ	



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PURCHASE ORDER **PO040559**

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO040559

PO Date: 7/20/18

Due Date: 7/25/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	179455	D3299-3	Fitting Outsource process-Anodize per QSI017 4.1.10.1 Issue P/O: _____ Anodize as per Dwg D3299 Possible Supplier: TNM Paint Material release note is required	Firmed	-	7/25/18	2 pcs	0 pcs	2 pcs	\$100.00/pcs	\$200.00

DAS
38
9-89

Grand Total: \$200.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/25/18 9:01 AM dart.tsimiklis.chrisoula

CT.



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 915643

Date: 25-Jul-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Chrisoula Tsimiklis
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
2 each	Part: D3299-3 Fitting Anodize per MIL-A-8625F, Type II, Class 2, Blue, .0004-.0010" (.4 - 1 mils). Job: 23487	Rev: C PO: PO040559 Line: 1	DAS 38 9-89
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>25/7/18</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.			
Made in Canada.			